Solid Shelving – 9700 Series Assembly Instructions

Thank you for selecting 9700 series solid shelving. We are confident that the quality and construction of the shelving will prove to be a good investment. These instructions are intended to assist you in assembling the shelving. The solid shelving should be placed in the installed location and anchored to the floor, wall, or to both. Individual job conditions will dictate the type of anchor fasteners.

Preliminary Notes

Please read the complete assembly instructions and review all illustrations before attempting to assemble the shelving. Check the parts to be sure there are none missing or damaged.

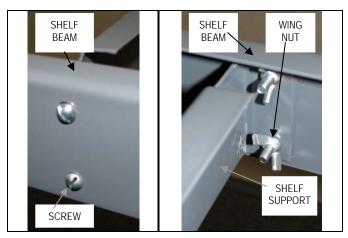
Tools Required

Flat-blade screwdriver, soft-headed mallet, tape measure.

Assembly

- 1. Assemble the long side of the solid shelving unit by laying two (2) uprights on the floor with the narrow part of the keyholes in the uprights facing the same direction. The narrow part of the keyways will point towards the floor when the solid shelving is fully assembled and positioned upright. Separate the uprights the distance of one long shelf beam (48, 72 or 96 inches).
- 2. Lay one long shelf beam at one end (bottom) of the uprights, and a second long shelf beam at the other end (top) of the uprights placed on the floor in step 1. Next install the two (2) long beams into the uprights by inserting the two (2) beam rivets at each end of a long beam through the accompanying keyhole in the uprights. Tap the long beams into place with a mallet making sure to secure the beam rivets into the narrow part of the keyways. Lay a third long shelf beam at some predetermined middle position. Use the tape measure to check that each middle position shelf end will be at the same distance from an end of the uprights. Insert the beam rivets on each end of the long beam through the accompanying keyholes in the uprights then tap the long beam into place making sure to secure the beam rivets into the narrow part of the keyways.
- 3. Repeat steps 1 and 2 to assemble a second long side of the shelving unit. Make sure that the middle position shelf beam is at the same location along the uprights as the one in steps 1 and 2.
- 4. Stand the two (2) assembled long frames upright making sure the narrow part of the keyways are pointing downward. This may require two people.
- 5. Install three (3) short shelf beams at each long beam location assembled in steps 1 and 2 by inserting the two (2) beam rivets at each end of the short beams through the accompanying keyhole in the uprights. Tap the short beams into place with a mallet making sure to secure the beam rivets into the narrow part of the keyways. Repeat on opposite side.
- 6. Install three (3) shelf supports at the mid point of each long shelf beam by inserting screws provided through the pre-drilled holes in the long beams and shelf supports. Attach a wing nut provided to each screw and tighten securely with the screwdriver.
- 7. Install the three (3) particleboard shelves (not shown) by locating one each on top of the shelf beams. The assembly is now complete.







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